# MOTORCYCLE SERVICE NEWS

NUMBER 334

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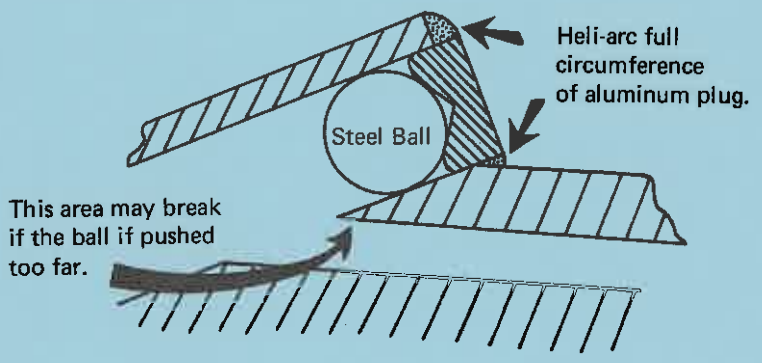
YAMAHA INTERNATIONAL CORPORATION
BUENA PARK, CALIFORNIA 90620

DATE 7/25/73


TX750 — UPPER CASE BLIND PLUG WELDING INSTRUCTIONS

In cases where the TX750 upper case blind plug (below carbs) leaks oil, repair as follows:

1. Remove gas tank, both carburetors and air cleaner case.
2. Remove all old sealant and aluminum plug.
3. Clean with acetone or lacquer thinner. Acetone is better. Do not use any other cleaners.
4. Drift-punch steel ball into case 2mm maximum.
5. Heat area with torch to draw oil from casting.
6. Repeat Step 3.
7. Tap special plug, P/N 341-15167-90-00, to lightly seat against ball.
8. Heli-arc case and plug.




## PARTS ORDERING

| PAGE | REF. NO. | NEW PART NO. | DESCRIPTION | QTY. | REMARKS |
|---|---|---|---|---|---|
| 54 | 18-30 | 341-15167-90-00 | PLUG | 1 | Replaces Ref. No. 18-28 |

## WARRANTY

Yamaha International has granted a special, limited warranty extension of three months (total of nine months from date of sale) on this particular repair procedure. There will be no mileage limitation for this special situation.

TO AVOID CLAIM REJECTION, YOU MUST USE:

PROBLEM CODE: 90H JOB CODE: *No Code* FLAT RATE: 2.5 hours*

*Amount paid will be flat rate plus welding cost. Attach receipt for welding to each claim form.

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