MOTORCYCLE SERVICE NEWS

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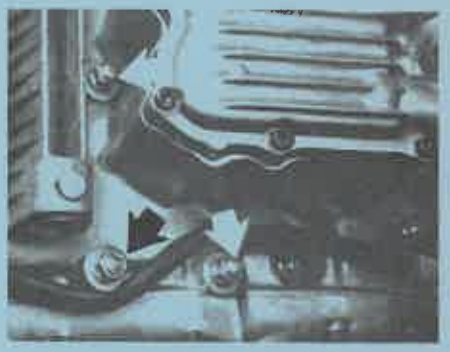
YAMAHA INTERNATIONAL CORPORATION
BUENA PARK, CALIFORNIA 90620
DATE 8/16/73

TX750 — OIL LEAK, Lower Crankcase Studs

If oil seeps out around crankcase studs on the bottom of the engine, add the special rubber covered washers shown below. The five 10mm studs closest to the crankshaft tend to leak due to oil pressure at main bearings.

PROCEDURE

1. Mark studs that show leakage and then clean bottom of engine.



Three of the five possible leakage areas are pointed out.

2. Remove nuts and washers from studs where oil has been seeping.

3. Install rubber covered washer (P/N 256-11173-02-00) with R.T.V. Silicon Sealant applied to both sides of washer and to threads of stud.

4. Install original washer and nut. Torque nut to 18 ft-lbs.



WARRANTY

Parts and labor will be covered by warranty in cases of chronic oil leak. Yamaha International has granted a special, limited warranty extension of three months (total of nine months from date of sale) on this particular repair procedure. There will be no mileage limitation for this special situation.

TO AVOID CLAIM REJECTION, YOU MUST USE:

PROBLEM CODE: 90H JOB CODE: *None* FLAT RATE: .4 hours